

## **Choice Bagging Equipment, Ltd.**

Industrial Bag Packaging Equipment, Systems, Support, & Service

# Model 720 Atmospheric Valve Bag Filler

#### **Unit Description:**

Pneumatic (Air) Style Valve Bag Filler for Packaging 30-110 lbs (9-50KG) Bags With Positive Flow Characteristics Such as Flaked, Powdery and/or Granular Products at a Rate of Up to 12 Bags/Minute.

#### **Examples of Proper Application Include:**

• Concrete, Stucco, Grout, Sand & Refractory Materials

#### **Technical Specifications:**

- Proper Application Powders, & Granules
- Weight Range 30-110 lb. (13.63-50KG) Valve Bags
- Fill Rate Up to 12 Bags per Minute (Depending on Product Characteristics & Bag Sizing)
- Typical Scale Weight Accuracy +/- 1% of Target Weight (Depending on Product Characteristics, Bag Sizing and Options Selected)
- Control Air 80 PSI Required @ 1 CFM Per Bag Fill Cycle
- Electrical 110 Volt / 3 PH / 60 Cycle
- Dust Collection 600 CFM Minimum



NOTE: Product testing may be required to determine actual bag filling rates and bag weight accuracy.

#### **Principle Of Operation:**

The Model 720 air packer has a specially designed fluidizing air slide powered by an external source of low pressure, high volume air. Product flows by gravity from the supply hopper bin into the product feed inlet at the top of the machine. When a fill cycle is initiated, the product is fluidized by the air slide. The Model 720 is an automatic electronic scale gross weighing filler that simultaneously fills and weighs product directly into the bag.

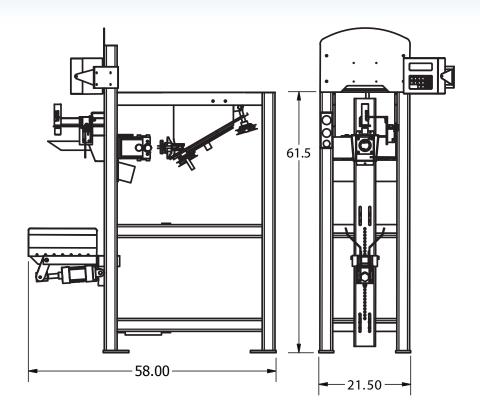
#### **Clean Operation:**

The 720 series air packer has a totally enclosed product flow path from supply hopper all the way into the bag. It is equipped with a dust collection manifold which can be ducted to your plants dust suppression system. Together with our optional 111 Tube Cleanout, optional 116 Tapered Cone Assembly and a filling spout arrangement that is appropriately designed for your application, the Model 720 is the cleanest filling pneumatic (air) style valve bag filler available on the market.

### **Model 720 Atmospheric Valve Bag Filler**

#### STANDARD FEATURES

- Mild Steel Contacting Surfaces
- Digital Scale Weighing
- Scale Isolator Assembly
- 3" X 3" Tubular Steel Framework
- Manual Start / Stop Push Buttons
- Air Operated Bag Clamp & Pinch Tube Material Cutoff
- Adjustable Bag Rest
- Single Wall Fill Spout (Sized per Customer Requirements)



#### **AVAILABLE OPTIONS**

- 106-300 Air Actuated Powered Tilt Bag Rest
- 103-300 Bulk & Dribble (Two-Stage) Cutoff (Must Be Used w/ Option 104-002)
- 111-100 Tube Cleanout Assembly (Must Be Used w/ Option 104-002)
- 115-100 Auto Start Assembly

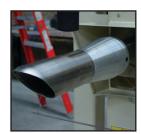
- 116-000 Tapered Cone
- 708-405 Low Pressure Blower Package (For Medium Bulk Density Products (40-80 lbs Cu Ft)
- 709-100 Plug Stack Inlet (Recommended for Abrasive & Non-Compressible Products)



Bulk & Dribble Cutoff



Powered Bag Chair



Tapered Cone



Plug Stack Inlet



Low Pressure Blower

## **Experience. Quality. Service.**